



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D145-762-055
Job Sheet 201283



Part No: D145-762-055

Job Qty: 2 pcs

Part Name: Repl. Wearplates for Skid tubes, DART (Apical) Tri-Bag Float Comp., Fits LH or RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/30/19

Job Tracking No:

Due Date: 11/1/19

Created By: Marie Lajeunesse

Type: AOG

Description:

Note: DWG IIN-D117-762 Rev IPP REV:A 13.04.24 NEW ISSUE DD VERF:JLM IPP REV:B 13.11.14 AS PER IIN REV:C DD VERF:JLM IPP REV:C 15.06.11 IIN REV:D DD VERF:JLM IPP REV:D 16.02.03 IIN REV:E DD VERF:JLM IPP REV:D 16.04.20 as per DSI 9742 DD VERF:JLM/IPP Rev. E 19.09.26 New revision (ECN 19-890) DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
Hrs	Hrs								
110	Packaging 1 - Pick Kit	2 pcs	11/1/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		

Oscar

NOV 15 2019

012948

3 232248

Plex 9/30/19 1:46 PM Dart.lajeunesse.marie

					Packaging 1 - 30	
					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120 QC 4	2 pcs	11/1/19	0.00 0.00	QC 4 - 28		
				QC 4 - 58		
				QC 4 - 69		
				QC 4 - 9		
				QC 4 - 46		
				QC 4 - 68		
				QC 4 - 72		
				QC 4 - 74		
					QC 4 - 75	
130 Packaging 3-1 - Stock - B4B	2 pcs	11/1/19	0.00 0.00	Packaging 3 - 1 - B4B		
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
135 DC - 1 - B4B	2 pcs	11/1/19	0.00 0.00	DC - 1 - B4B		
				DC - 2 - B4B		
140 QC 21 - FG	2 pcs	11/1/19	0.00 0.00	QC 21 - FG - 21		
				QC 21 - FG - 70		
				QC 21 - SA - 53		
Part Op 110 - Pick kit						
Descriptions: 120 - (QC4- 100% inspect kits for completeness)						

130 - (Identify as per dwg & Stock Location: _____), Identify and pack for shipping as per PPP D145-762-055
 135 - Photocopy bluefile & type labels per PPP D145-762-055 CHG002
 140 - (QC21- Final Inspection - Work Order Release)

(012948)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5661-041	Wearplate Assembly	2 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S231262 ✓
D5661-045	Wearplate Assembly	2 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S231323 ✓
D5661-046	Wearplate Assembly	2 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S231309 ✓
D5661-7	Wearplate	2 (1 ea) ✓	110-Packaging 1 - Pick Kit	S226747 ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D5661-041	2	0	0
	D5661-045	2	0	0
	D5661-046	2	0	0
	D5661-7	2	0	0

Part Specifications

Specifications could not be found.

Plex 9/30/19 1:46 PM Dart.lajeunesse.marie

Date:



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No.

Route update only

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT / PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐					
Date :	Sequence #:	QTY Affected :		MRB (QS042)					
Description Work Order Deviation				Disposition					
				Completed By					
				Lead hand / Supervisor					
				QC / QA Coordinator					
Root Cause		FAULT CATEGORY							
Operator	☐	Pressure/Forced	☐	Contamination	☐	Power Loss/Surge	☐	Positioned Wrong	☐
Manufacturing Process	☐	Bending	☐	Misaligned/off center	☐	Folio/Program	☐	Outside Tolerance	☐
Equip/Tooling	☐	Crushing	☐	BOM/Route	☐	Grain Direction	☐	Drawing	☐
Handling/Preservation	☐	Cracks	☐	Broken/Damage/Defect	☐	Weld	☐	Finish	☐
Material	☐	Crimp/Kink/Ripple/Wave/Twist	☐	Incomplete/Unclear Instructions	☐	Wrong Stock Pulled	☐	Part Lost/Missing	☐
Product Improvement	☐	Marks/Chatter	☐	Drill Holes	☐	Out of Sequence	☐	Misread	☐
Process Improvement	☐	Mislabeled	☐	Fit/Function	☐	Off-set/Set-up	☐		
Human Factors	☐	Other/Details:							

5.4 BK 117 C-2 (EC 145) Float Skidtube Parts Lists

QTY -045	QTY -055	QTY -155	QTY -255	QTY -065	QTY -265	P/N	DESCRIPTION
X						D145-762-045	REPLACEMENT FLOAT SKIDTUBE
	X					D145-762-055	STANDARD WEARPLATE KIT
		X				D145-762-155	HEAVY DUTY WEARPLATE KIT
			X			D145-762-255	BASIC WEARPLATE KIT
				X		D145-762-065	HARDWARE KIT
					X	D145-762-265	HARDWARE KIT
1						D4766-041	FLOAT SKIDTUBE ASSEMBLY
1						*D2965	CAP
1						*D2965-3	CAP
2						*D3672-1	WASHER
2						*AN3C5A	BOLT
2						*NAS1149C0332R	WASHER
2						*AN526C1032R10	SCREW
3						*AELS-1032-130	INSERT
3						*AN3C4A	BOLT
3						*NAS1149C0332R	WASHER
	1		1			D5661-041	WEARPLATE, STD FWD
	1		1			D5661-045	WEARPLATE, STD AFT LH
	1		1			D5661-046	WEARPLATE, STD AFT RH
	1					D5661-7	WEARPLATE, STD MID
		1				D5662-041	WEARPLATE, HD FWD
		1				D5664-041	WEARPLATE, HD AFT LH
		1				D5664-042	WEARPLATE, HD AFT RH
		1				D5663-041	WEARPLATE, HD MID
				3	4	AN4C42A	BOLT
				2		AN4C43A	BOLT
				1	1	AN4C5A	BOLT
				3	4	AN6C44A	BOLT
				3	2	AN6C45A	BOLT
				4	4	AN6C51A	BOLT
				1	1	D3456-1	WASHER
				10	8	D4764-1	BUSHING
				10	12	D4764-5	BUSHING
				2	1	D5731-1	BUSHING
				2	1	D5731-3	BUSHING
				5	4	MS21043-4	NUT
				6	6	MS21043-6	NUT
				12	12	NAS1149C0663R	WASHER

* PART IS INCLUDED WITH D4766-041 SKIDTUBE ASSEMBLY